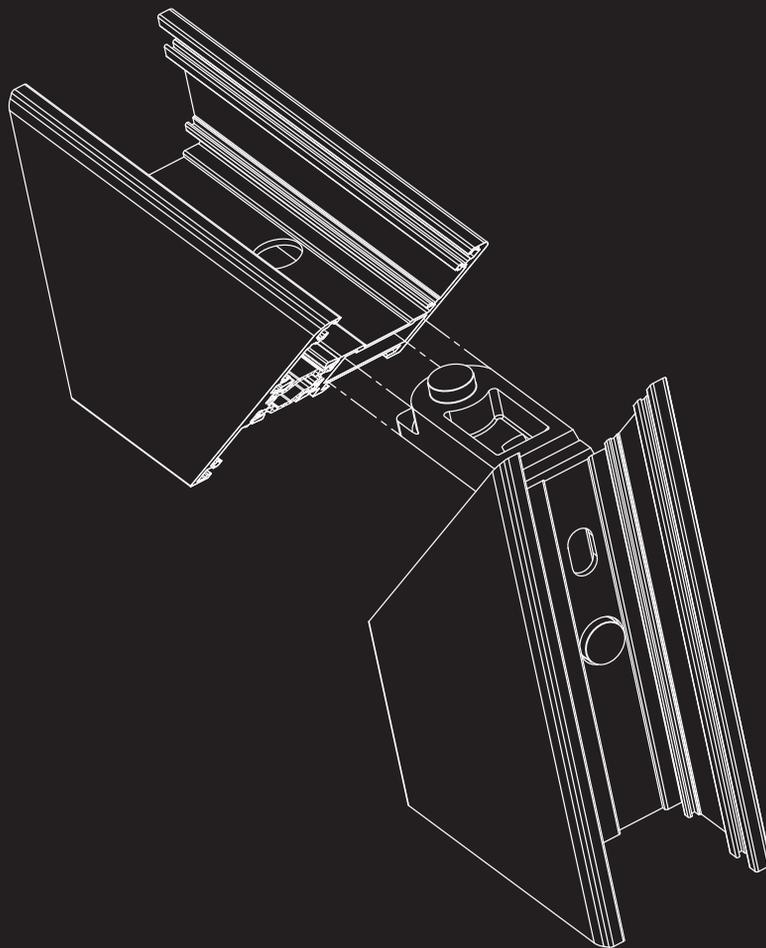
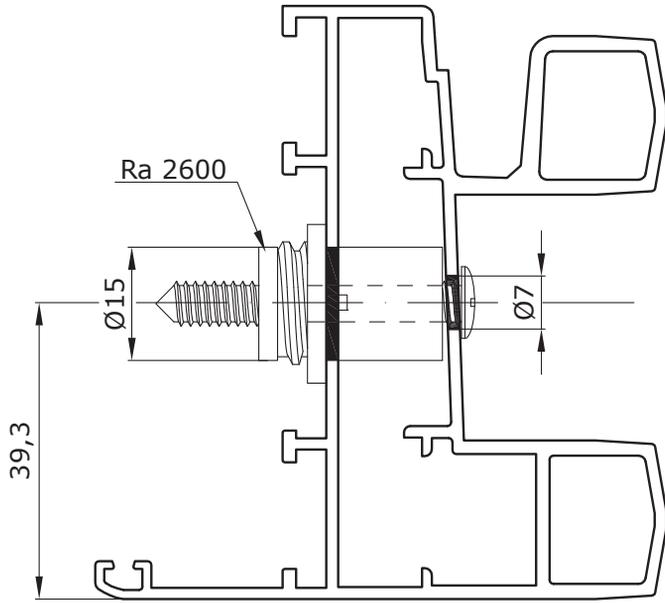


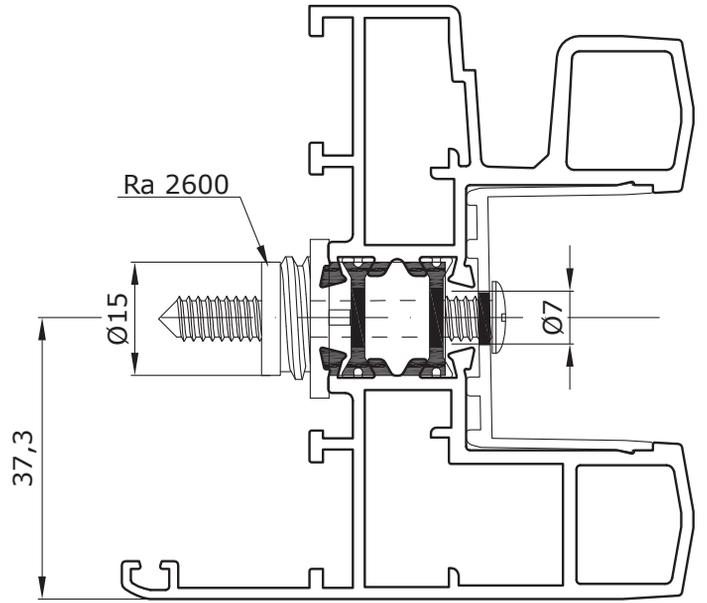
**atlantis**  
serie  
78S - 78STT



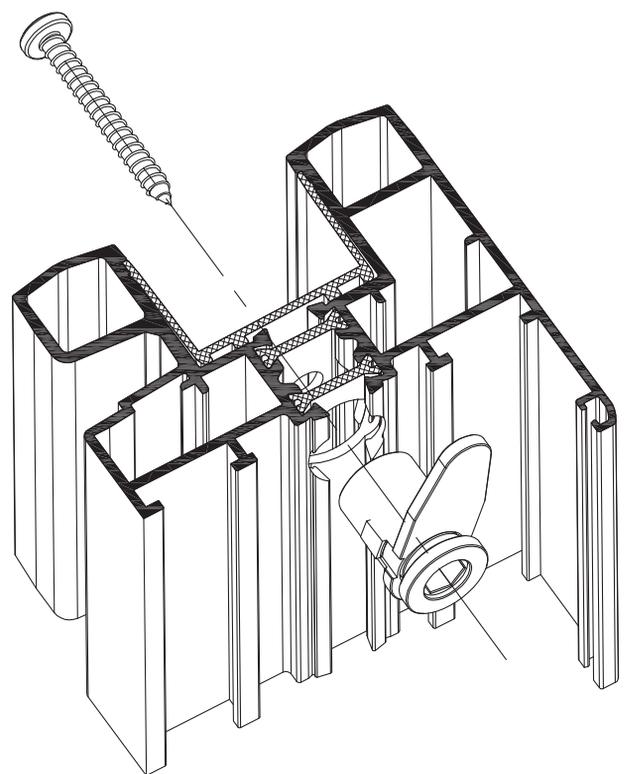
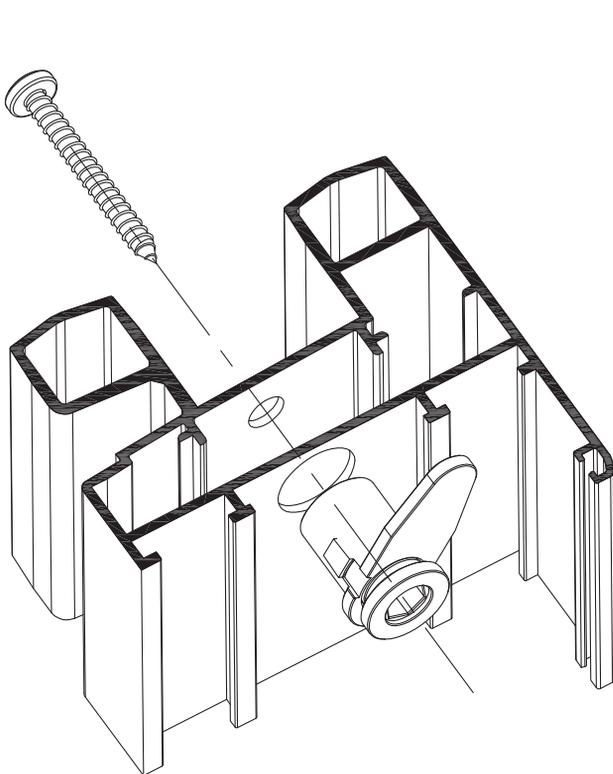
**TO.MA.** S.p.a.  
ESTRUSIONE ALLUMINIO



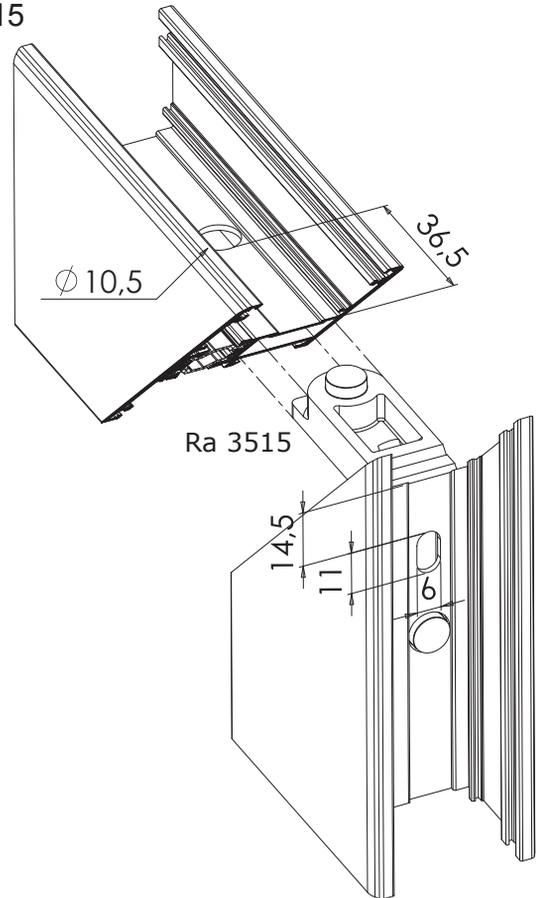
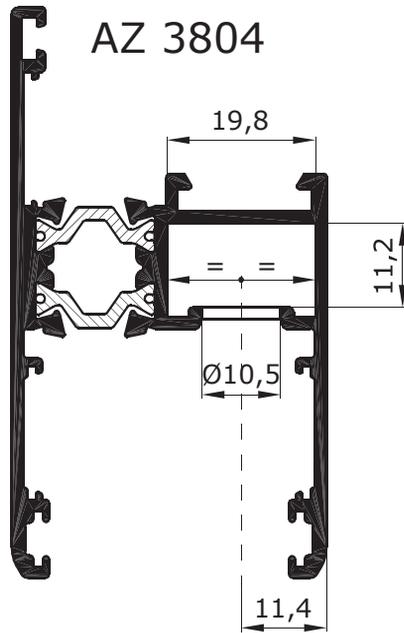
AZ 3862



AZ 3812

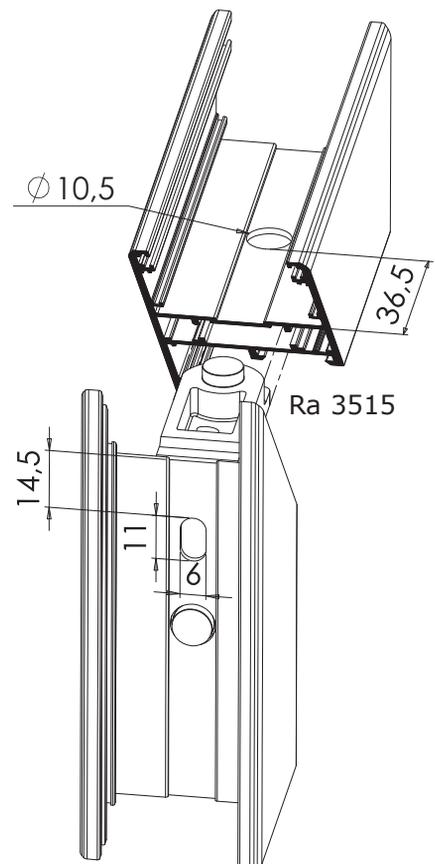
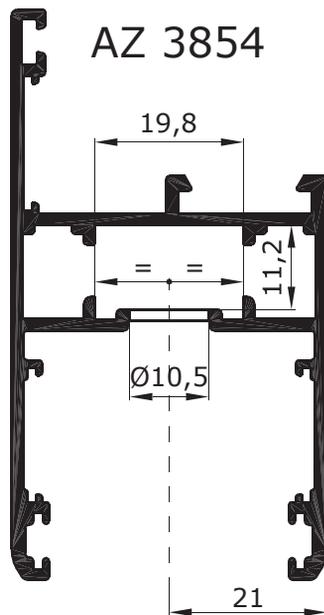


Squadretta a tiraggio meccanico Ra 3515



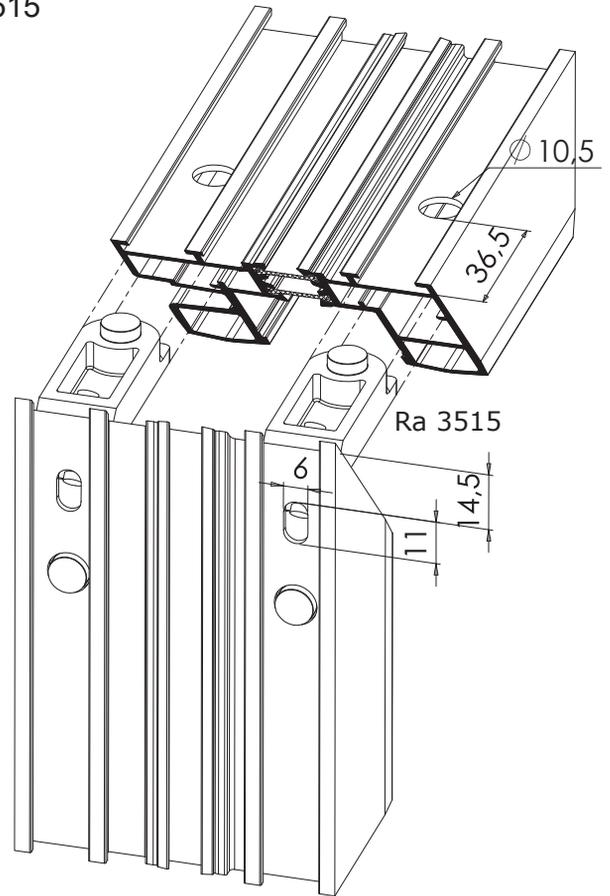
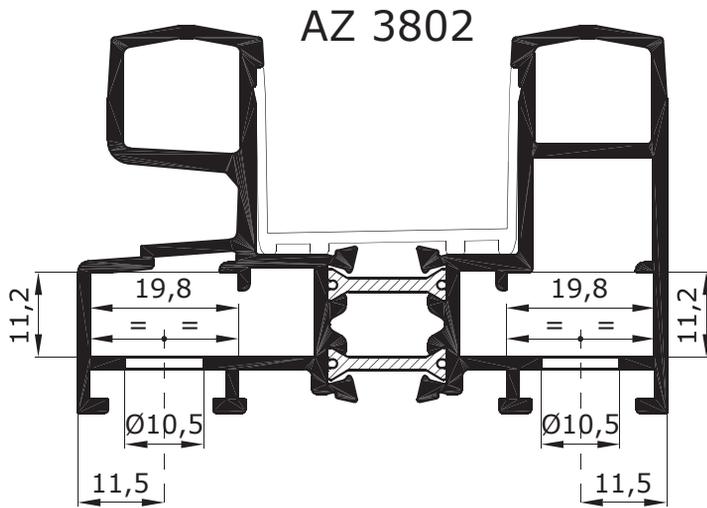
N.B. - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3531

Squadretta a tiraggio meccanico Ra 3515



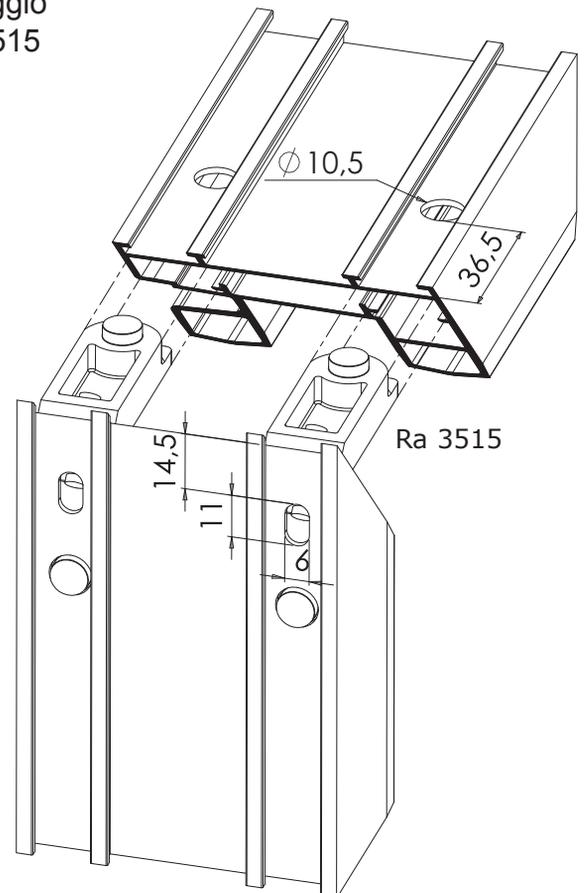
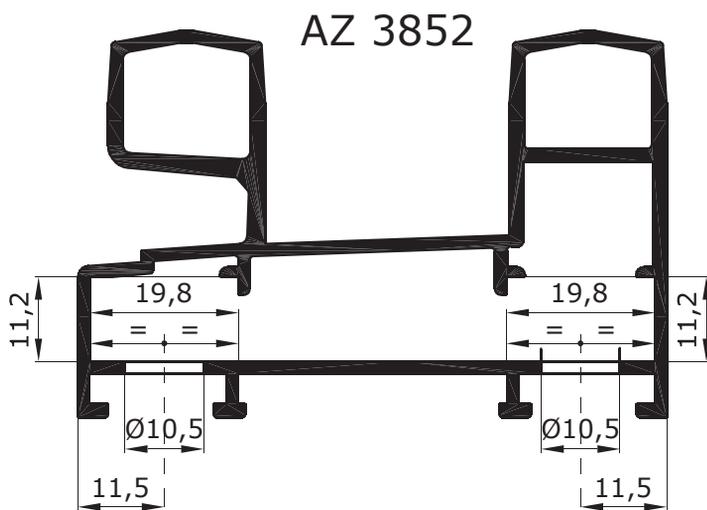
N.B. - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3531

Squadretta a tiraggio meccanico Ra 3515

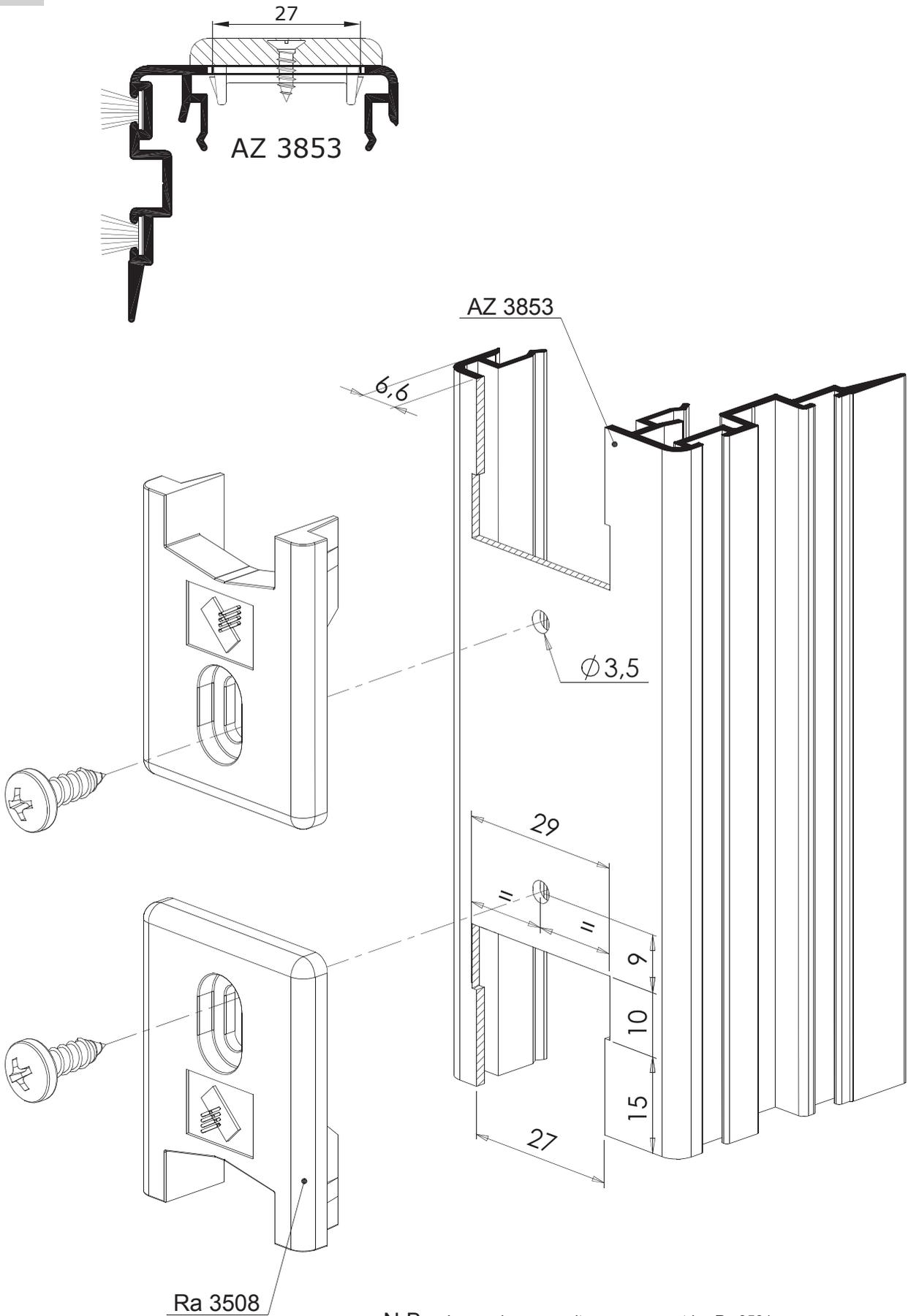


**N.B.** - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3531

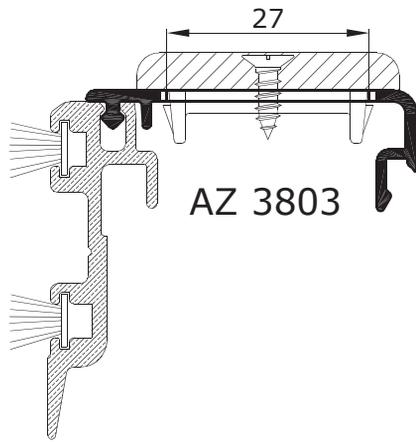
Squadretta a tiraggio meccanico Ra 3515



**N.B.** - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3531

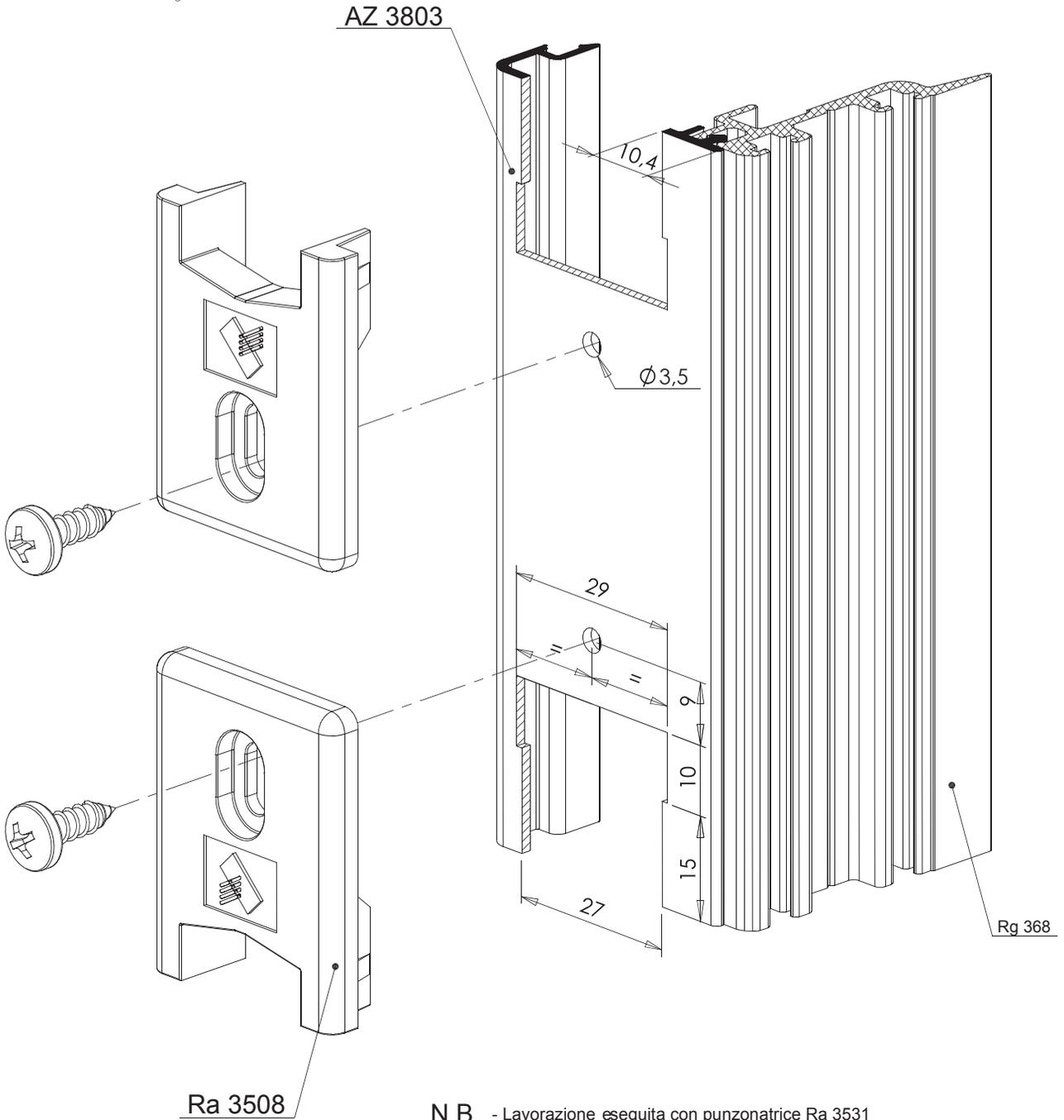


N.B. - Lavorazione eseguita con punzonatrice Ra 3531



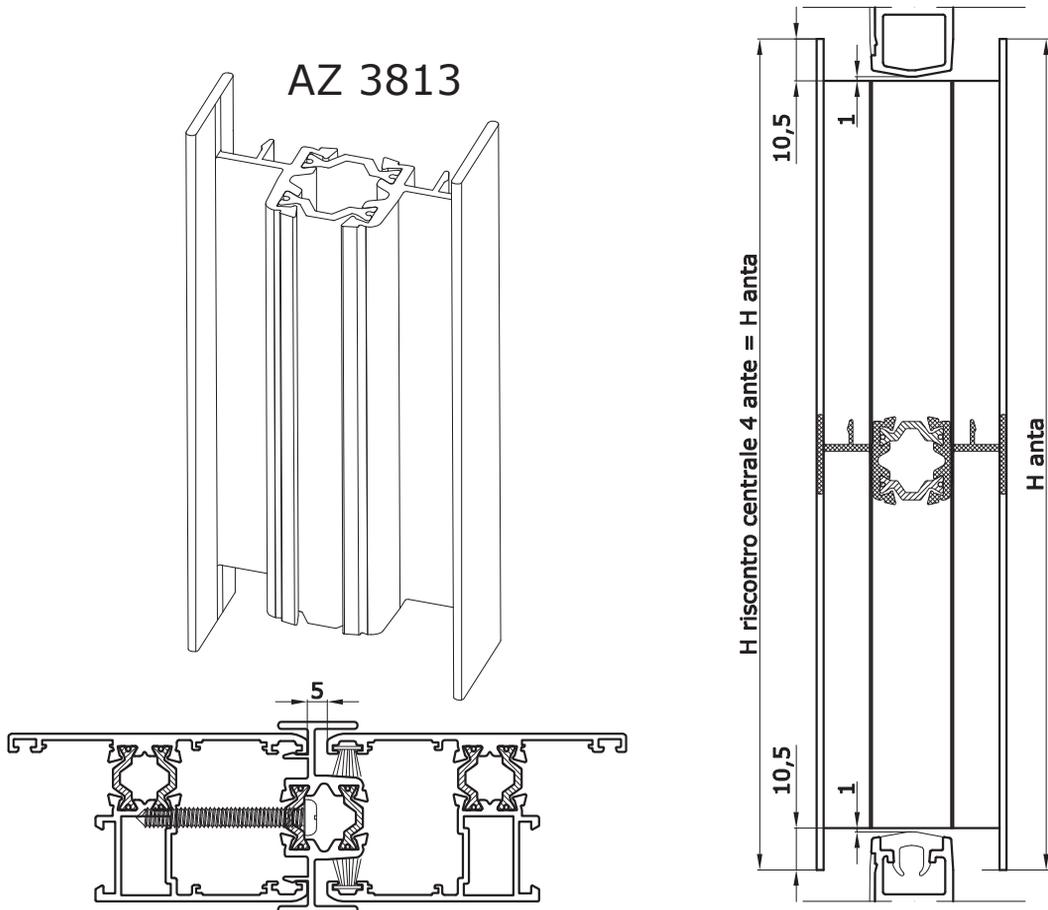
AZ 3803

AZ 3803



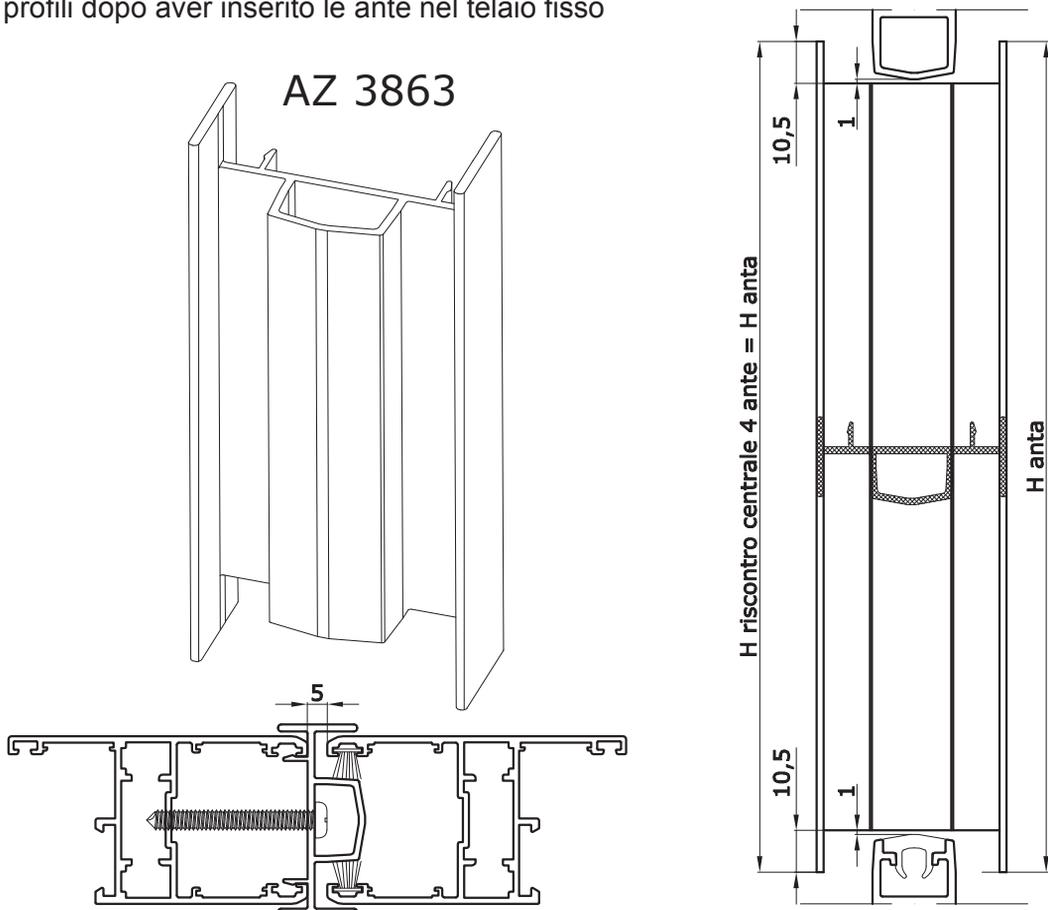
N.B. - Lavorazione eseguita con punzonatrice Ra 3531

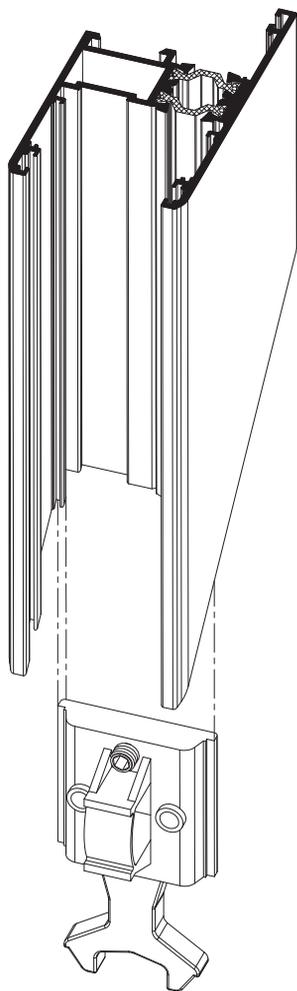
**AZ 3813**



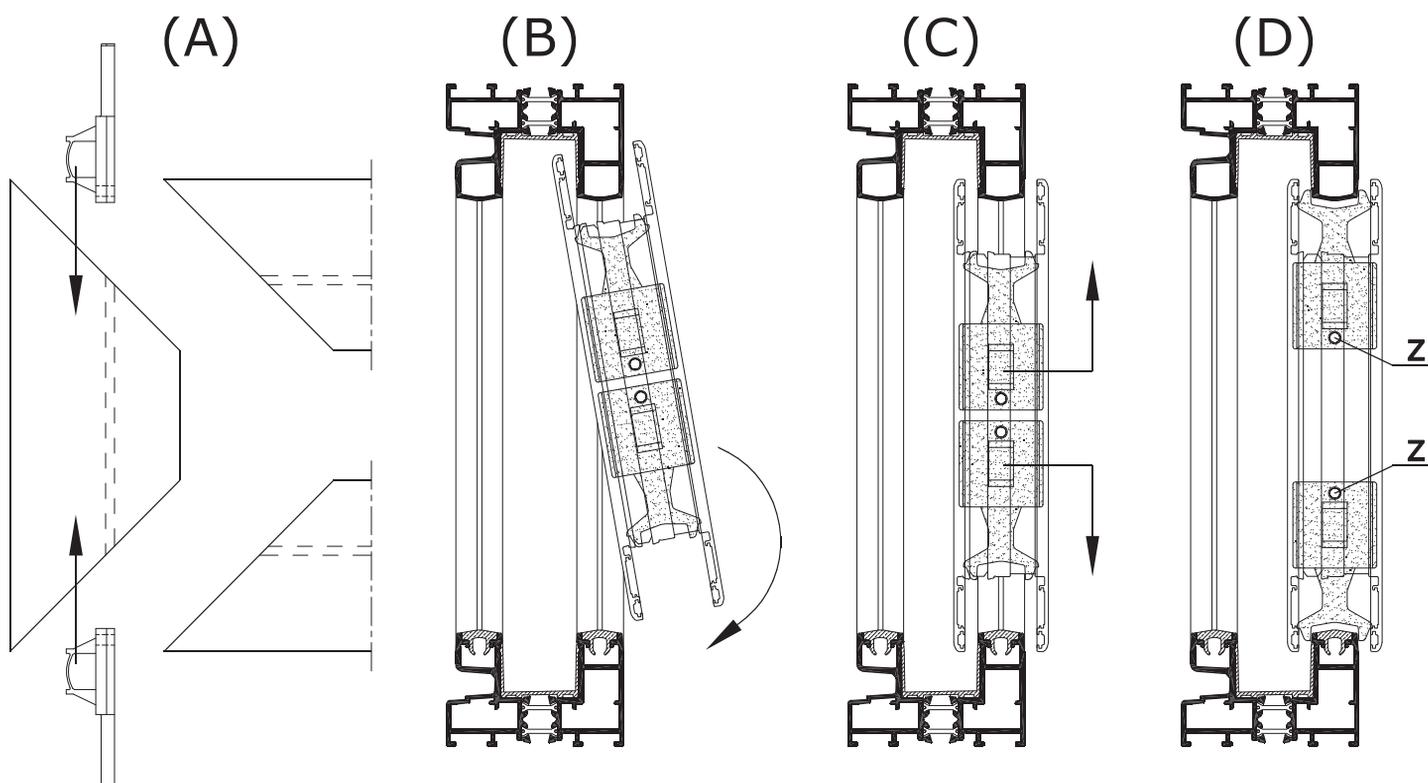
Per il fissaggio dei profilati AZ 3813 e AZ 3863 di riporto centrale utilizzare viti autofilettanti. Montare i profili dopo aver inserito le ante nel telaio fisso

**AZ 3863**

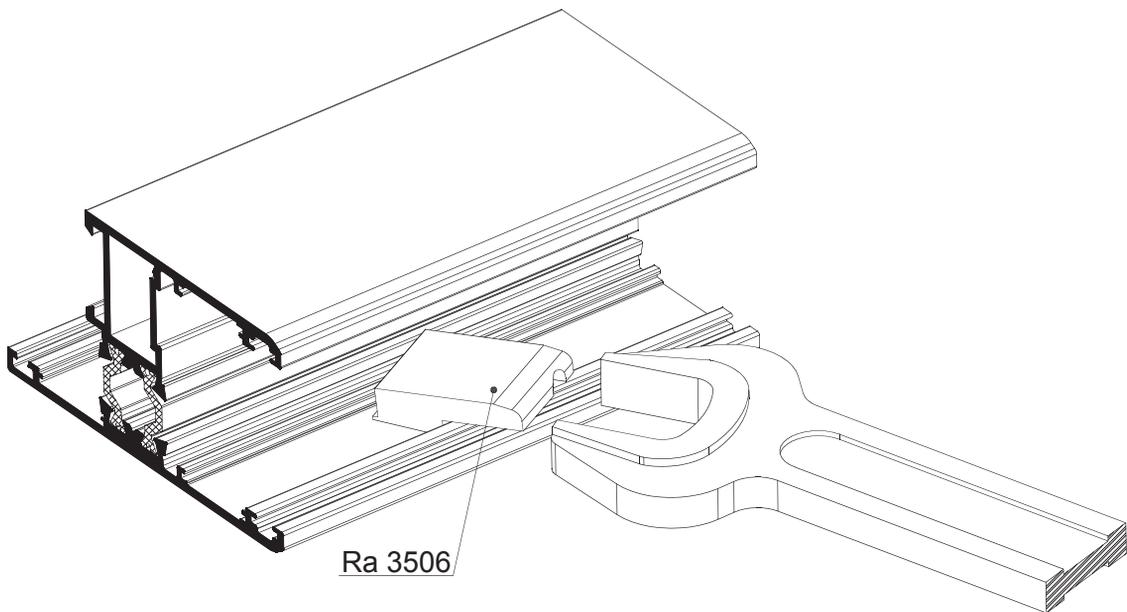
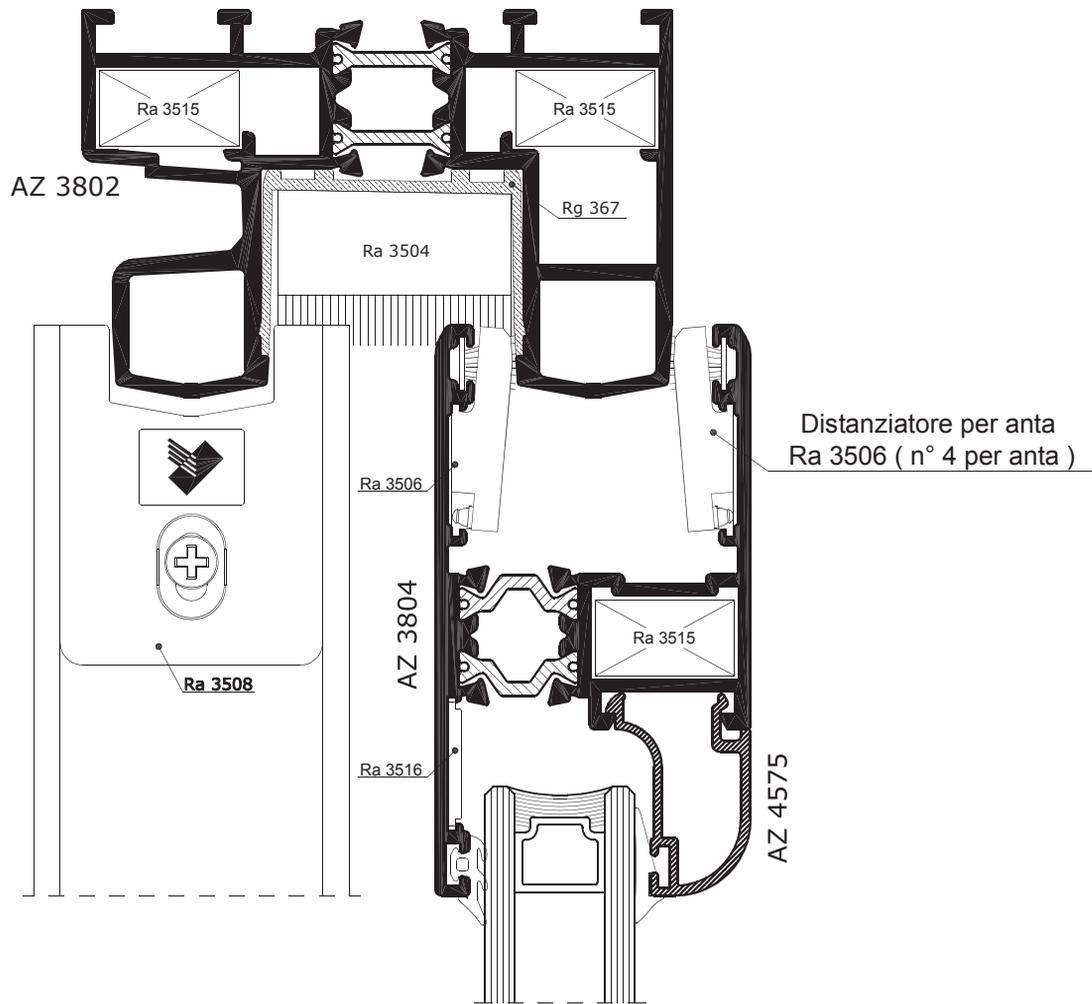




- A - Inserire il tappo Ra 3502 prima di assemblare l'anta
- B - Inserire l'anta nel telaio
- C - Far scorrere il tappo Ra 3502 fino a raggiungere la posizione di fine corsa nell'anta
- D - Bloccare il tappo Ra 3502 con il grano "z"

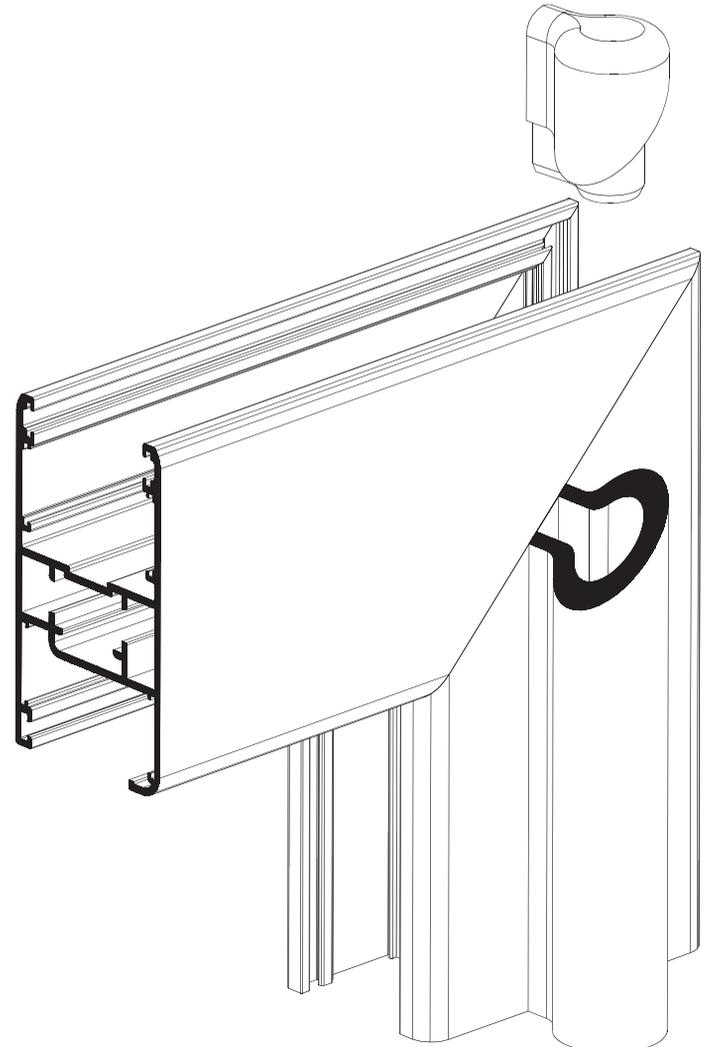
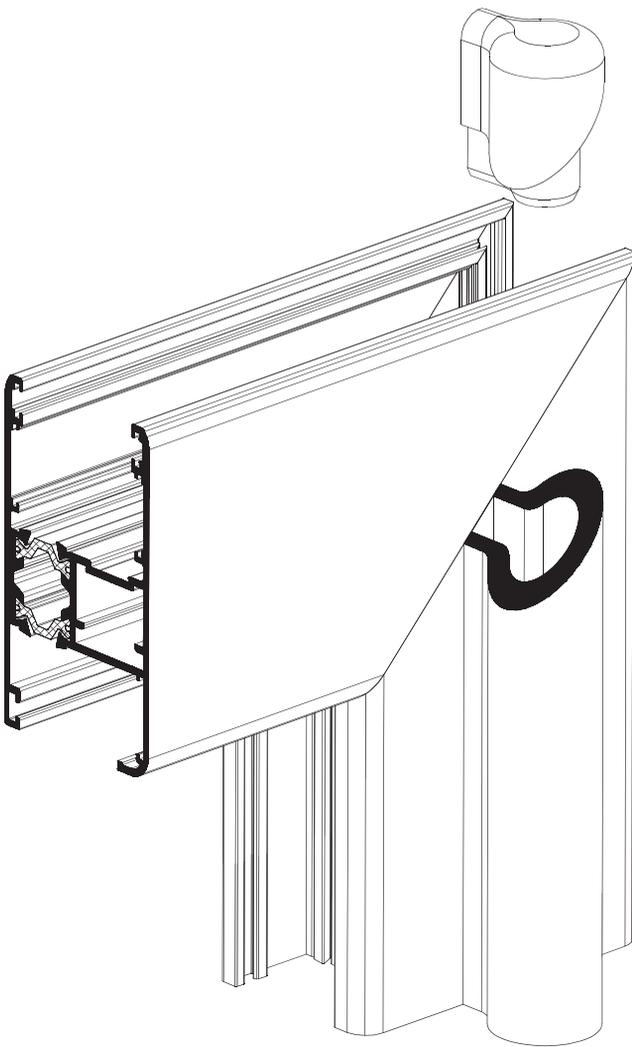
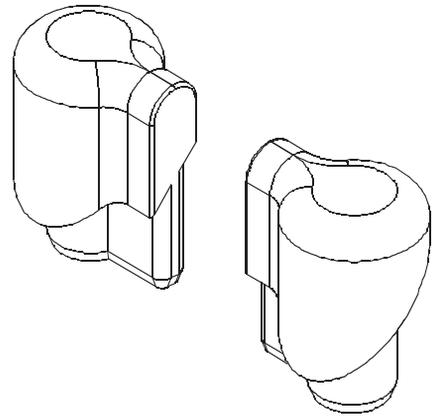


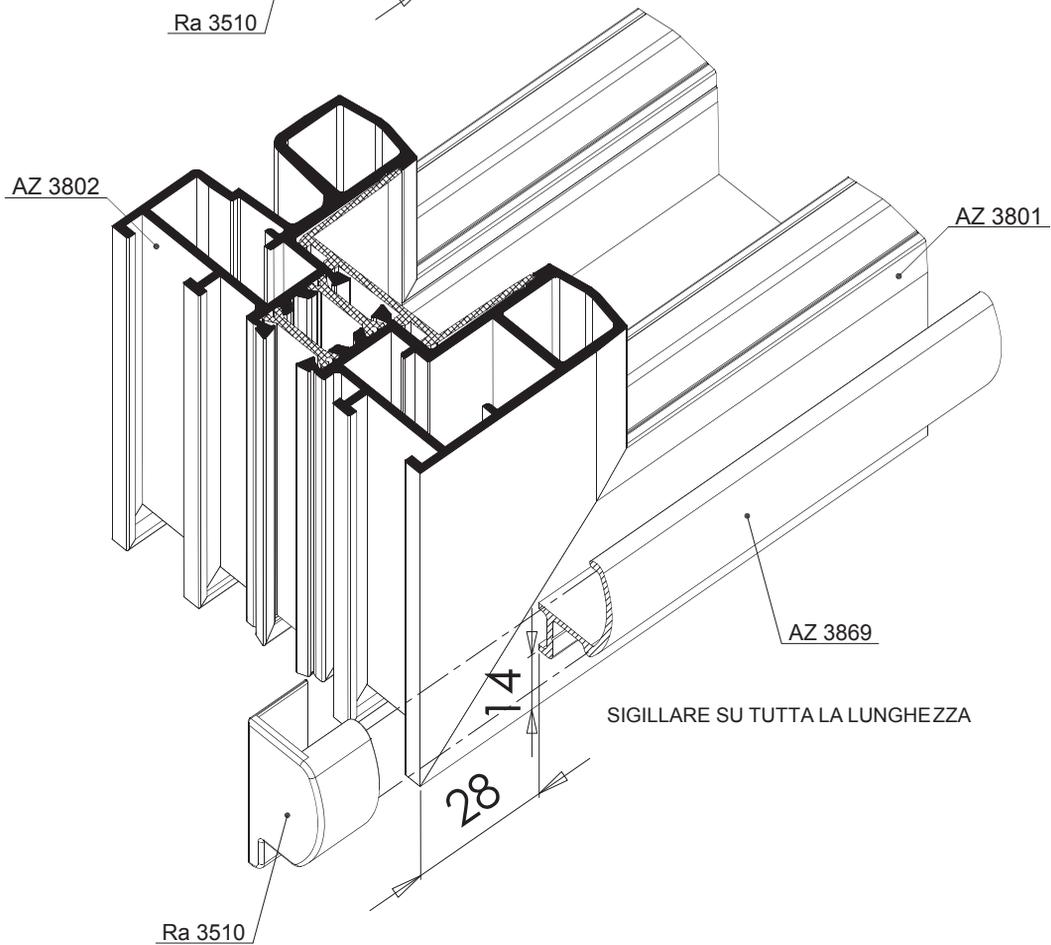
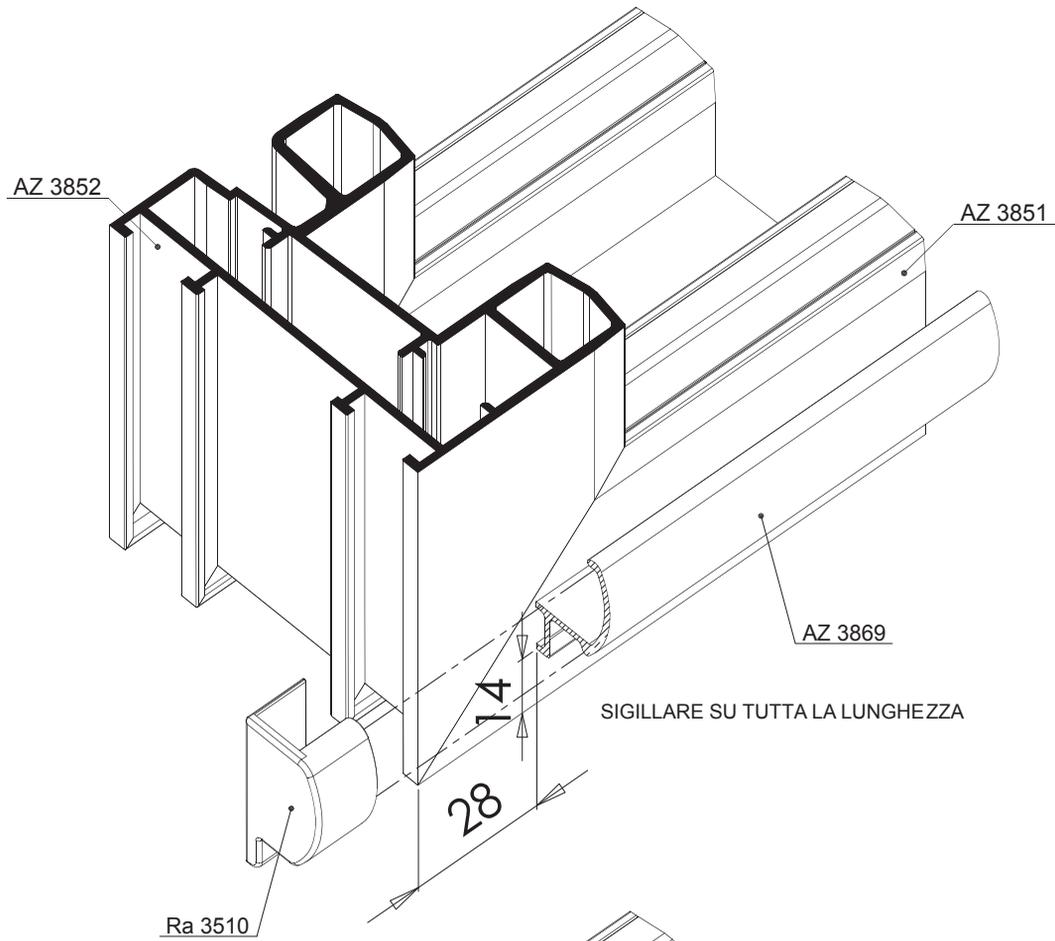
N.B. - Eseguire la stessa lavorazione per la serie fredda



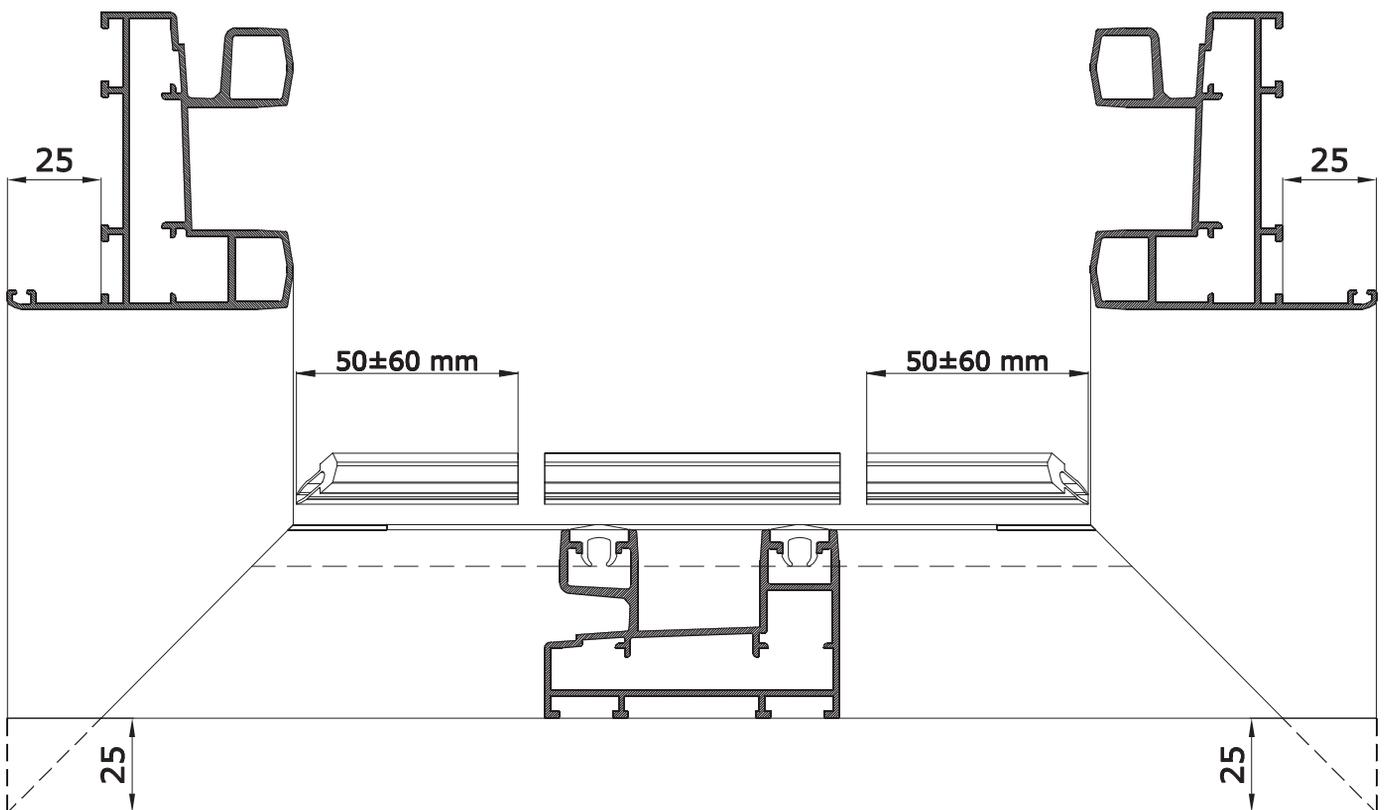
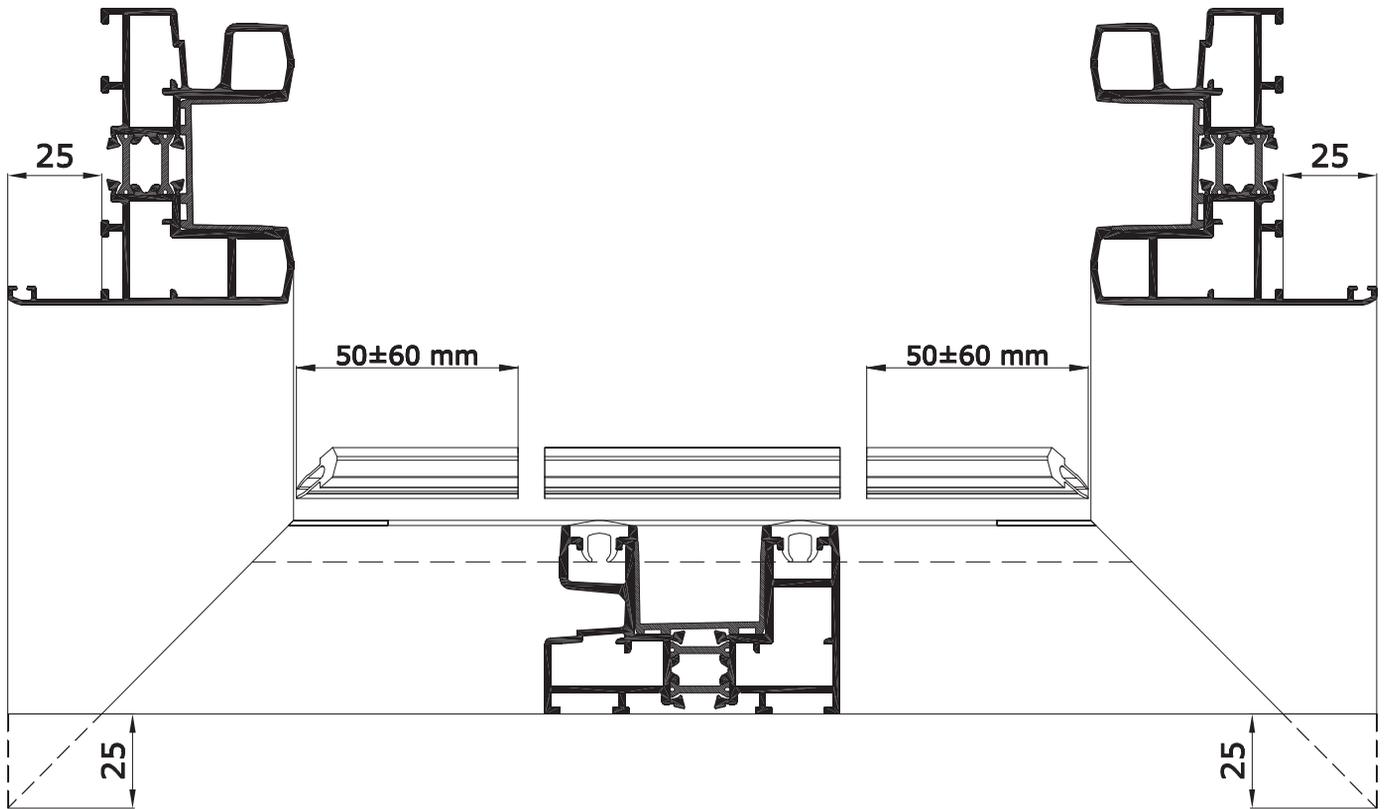
Dopo aver infilato l'accessori, a circa 100 mm dalla punta dell'angolo 45°, si ruota e infine si blocca

La coppia di tappi, uno superiore e uno inferiore, si applica ai montanti rinforzati, per coprire le lavorazioni di taglio a 45° onde migliorare l'estetica del profilo e renderlo antinfortunistico. Stesso modo per ante rinforzate esternamente.

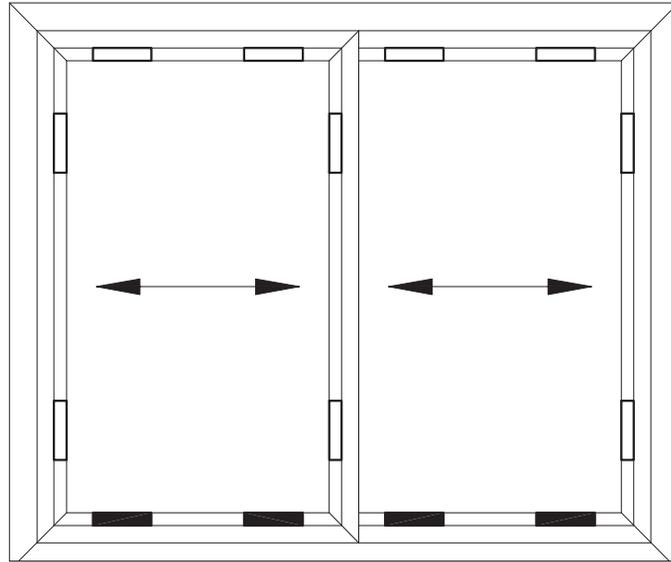




PER FACILITARE LA SOSTITUZIONE DEL BINARIO, SI CONSIGLIA DI  
CREARE I DUE TERMINALI UTILIZZANDO LO STESSO PROFILO Rg 366  
E AVENTE LUNGHEZZA DI 5 - 6 cm

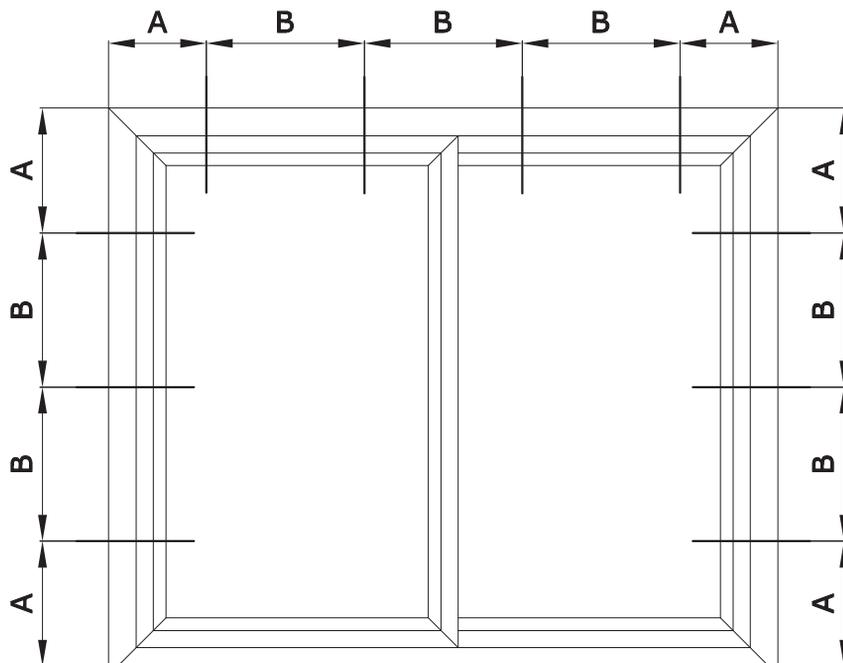


SPESSORAMENTO VETRI

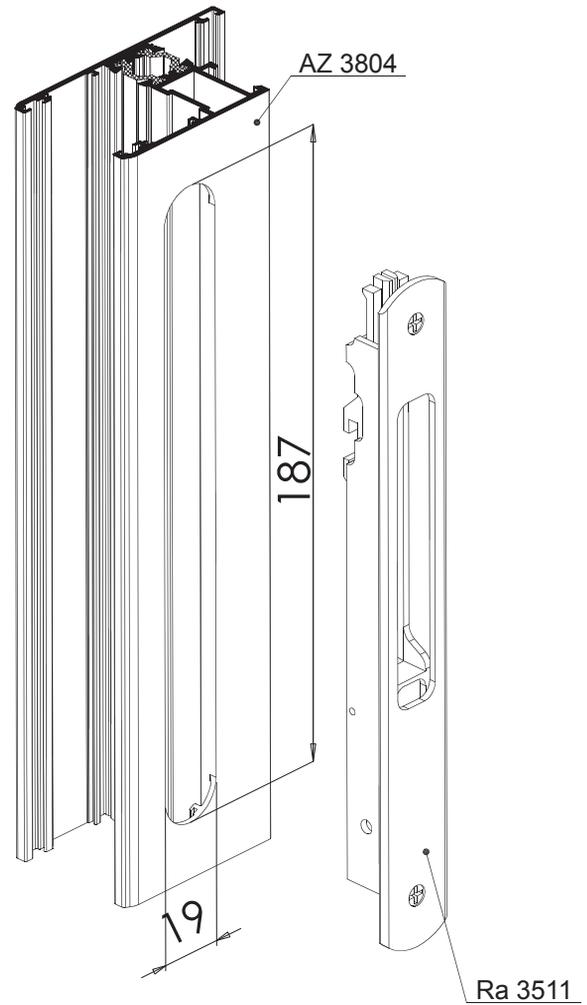
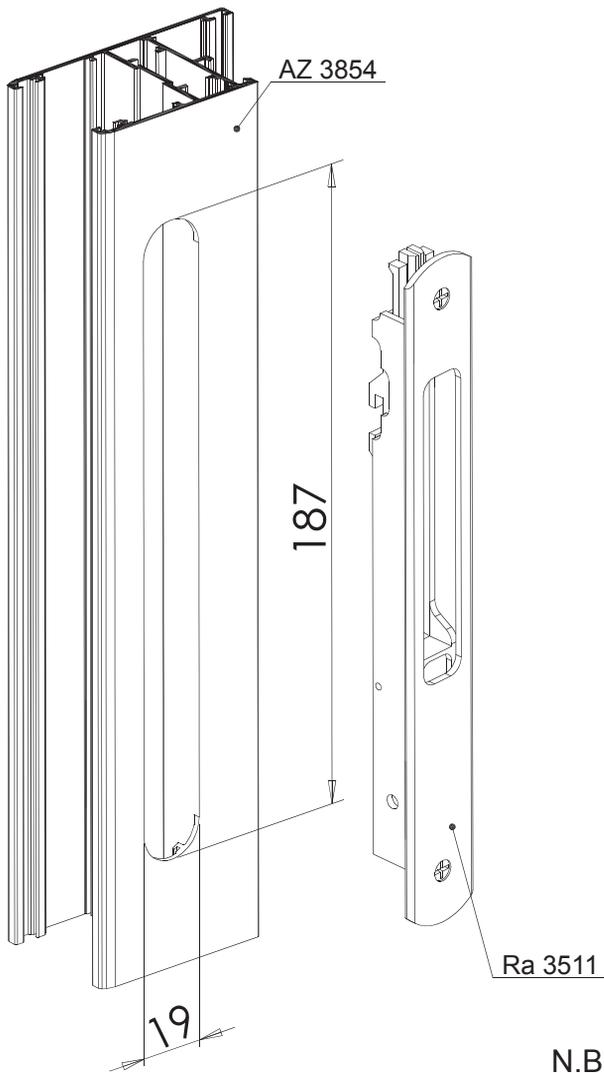
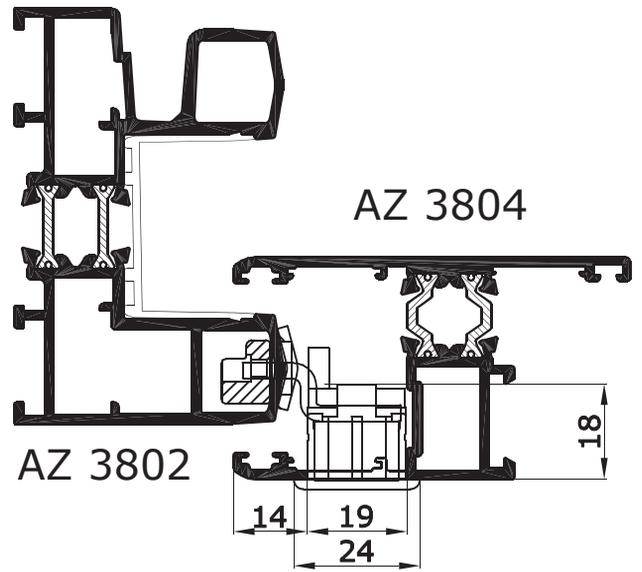
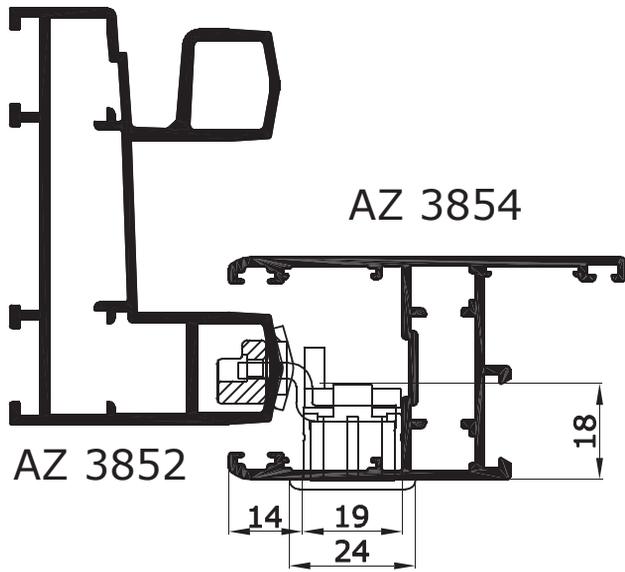


 = SPESSORI PORTANTI  
 = SPESSORI DISTANZIATORI

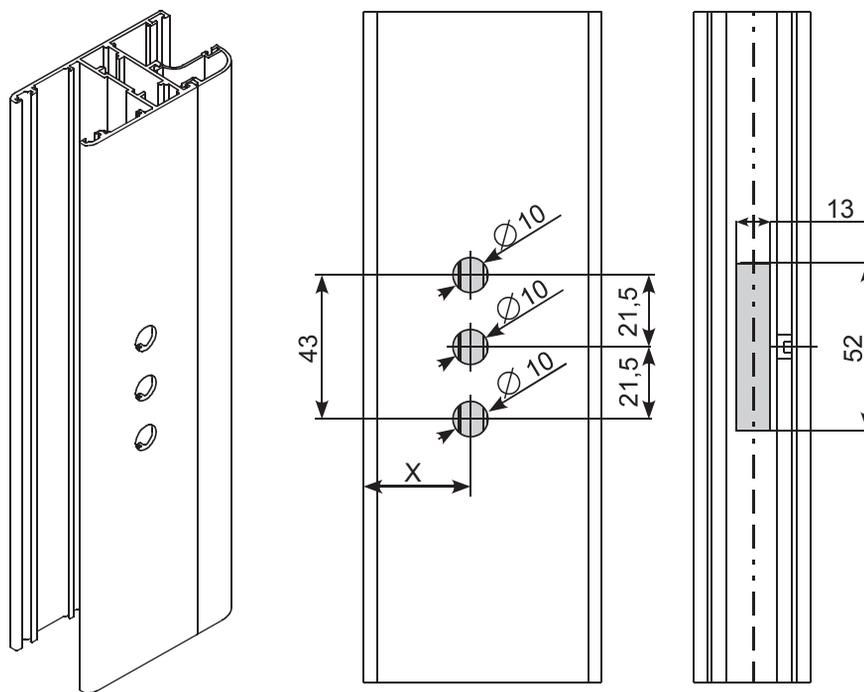
FISSAGGIO A MURO



A = 100 / 150 mm.  
B = 500 mm. massimo



N.B. - Lavorazione eseguita con punzonatrice Ra 3531



### Fast Lock entrata da 7,5 mm

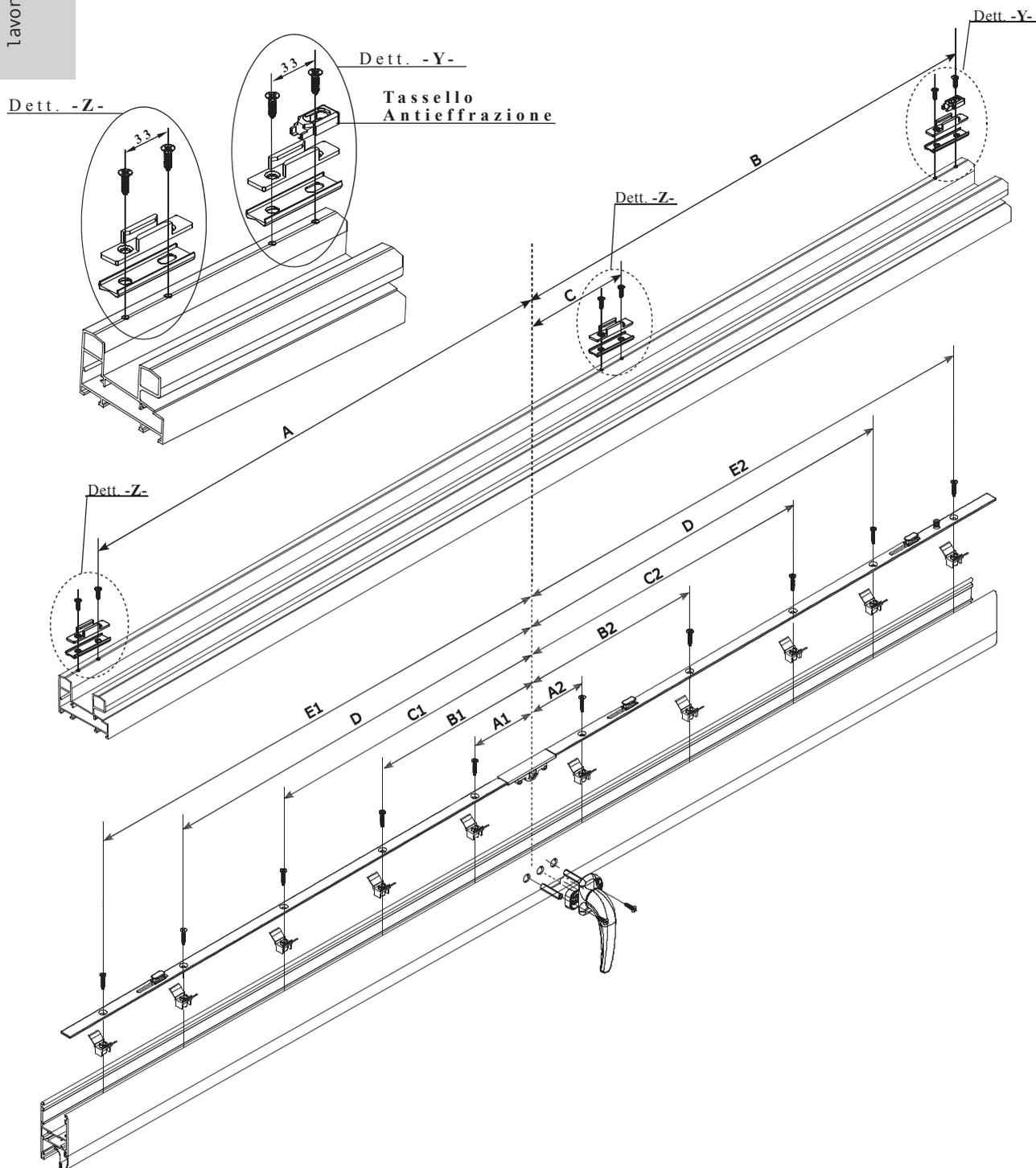
ARTICOLO	Lunghezza	Punti di chiusura	Altezza minima anta	Kit
Fastlock 270 (art.Ra 3521)	270 mm	1 punti	420 mm	Ra 3523
Fastlock 600 (art.Ra 2610)	600 mm	2 punti	750 mm	Ra 3524
Fastlock 1000 (art.Ra 2611)	1000 mm	2 punti	1150 mm	Ra 3525
Fastlock 1800 (art.Ra 3522)	1800 mm	3 punti	1950 mm	Ra 3526

**X = 30 mm**

### Fast Lock entrata da 15 mm

ARTICOLO	Lunghezza	Punti di chiusura	Altezza minima anta	Kit
Fastlock 210 (art.Ra 3527)	210 mm	1 punti	360 mm	Ra 3523
Fastlock 600 (art.Ra 3528)	600 mm	2 punti	750 mm	Ra 3524
Fastlock 1000 (art.Ra 3529)	1000 mm	2 punti	1150 mm	Ra 3525
Fastlock 1800 (art.Ra 3530)	1800 mm	3 punti	1950 mm	Ra 3526

**X = 37,5 mm**



### Fast Lock entrata da 7,5 mm

TABELLA - B -	A1	A2	B1	B2	C1	C2	D	E
Fastlock 270 (art.Ra 3521)	-	-	-	-	-	-	-	120
Fastlock 600 (art.Ra 2610)	97	76	-	-	-	-	196	279
Fastlock 1000 (art.Ra 2611)	97	77	-	-	-	-	396	479
Fastlock 1800 (art.Ra 3522)	97	76	340	364	570	578	796	879

TABELLA - C -	A	B	C
Fastlock 270 (art.Ra 3521)	n.p	114	n.p
Fastlock 600 (art.Ra 2610)	205	266	n.p
Fastlock 1000 (art.Ra 2611)	405	467	n.p
Fastlock 1800 (art.Ra 3522)	805	871	146

### Fast Lock entrata da 15 mm

TABELLA - B -	A1	A2	B1	B2	C1	C2	D	E1	E2
Fastlock 210 (art.Ra 3527)	-	-	-	-	-	-	-	-	92
Fastlock 600 (art.Ra 3528)	99	77	-	-	-	-	197	282	279
Fastlock 1000 (art.Ra 3529)	100	77	-	-	-	-	397	-	480
Fastlock 1800 (art.Ra 3530)	98	78	341	366	571	582	797	-	881

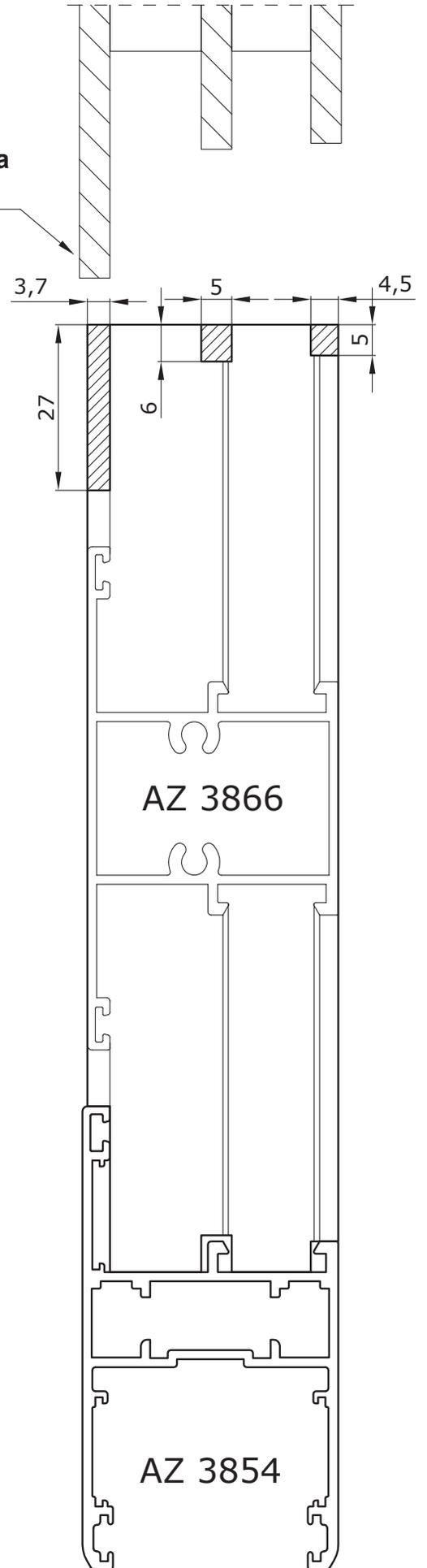
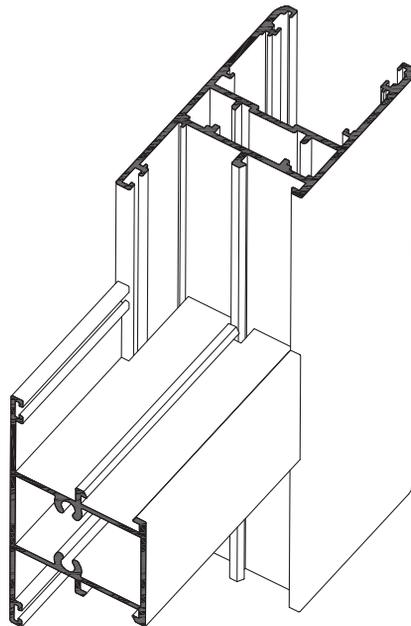
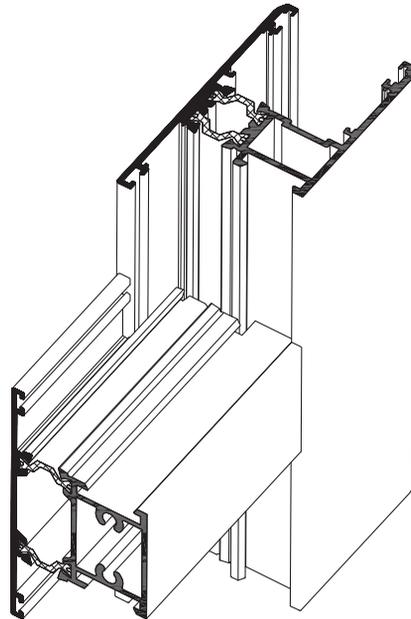
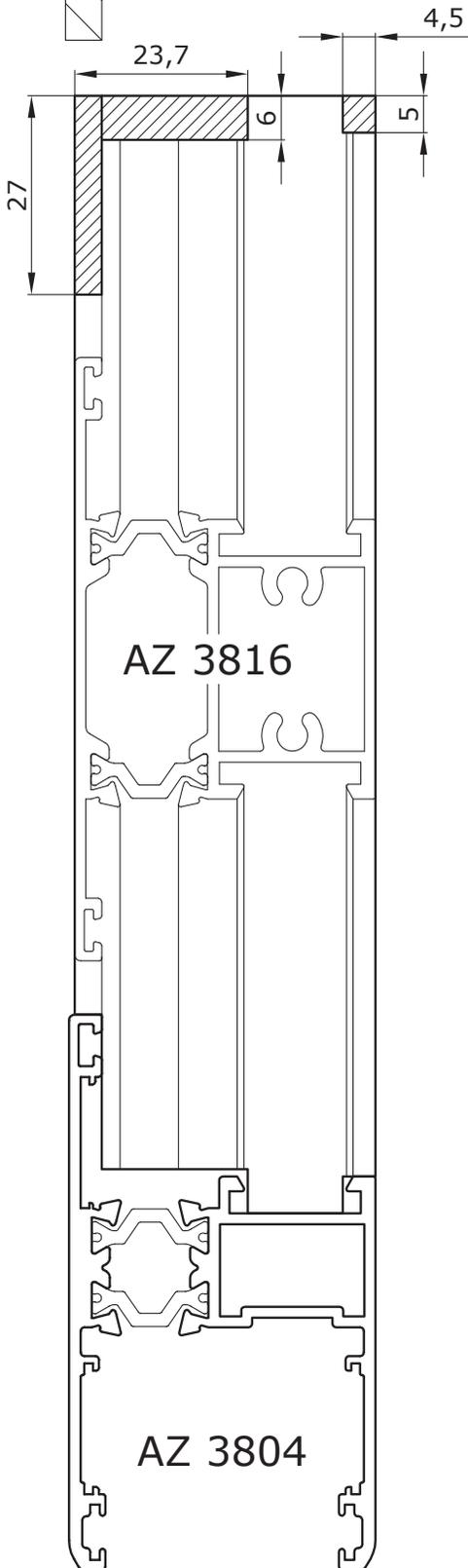
TABELLA - C -	A	B	C
Fastlock 210 (art.Ra 3527)	-	86	-
Fastlock 600 (art.Ra 3528)	205	273	-
Fastlock 1000 (art.Ra 3529)	407	473	-
Fastlock 1800 (art.Ra 3530)	805	873	150

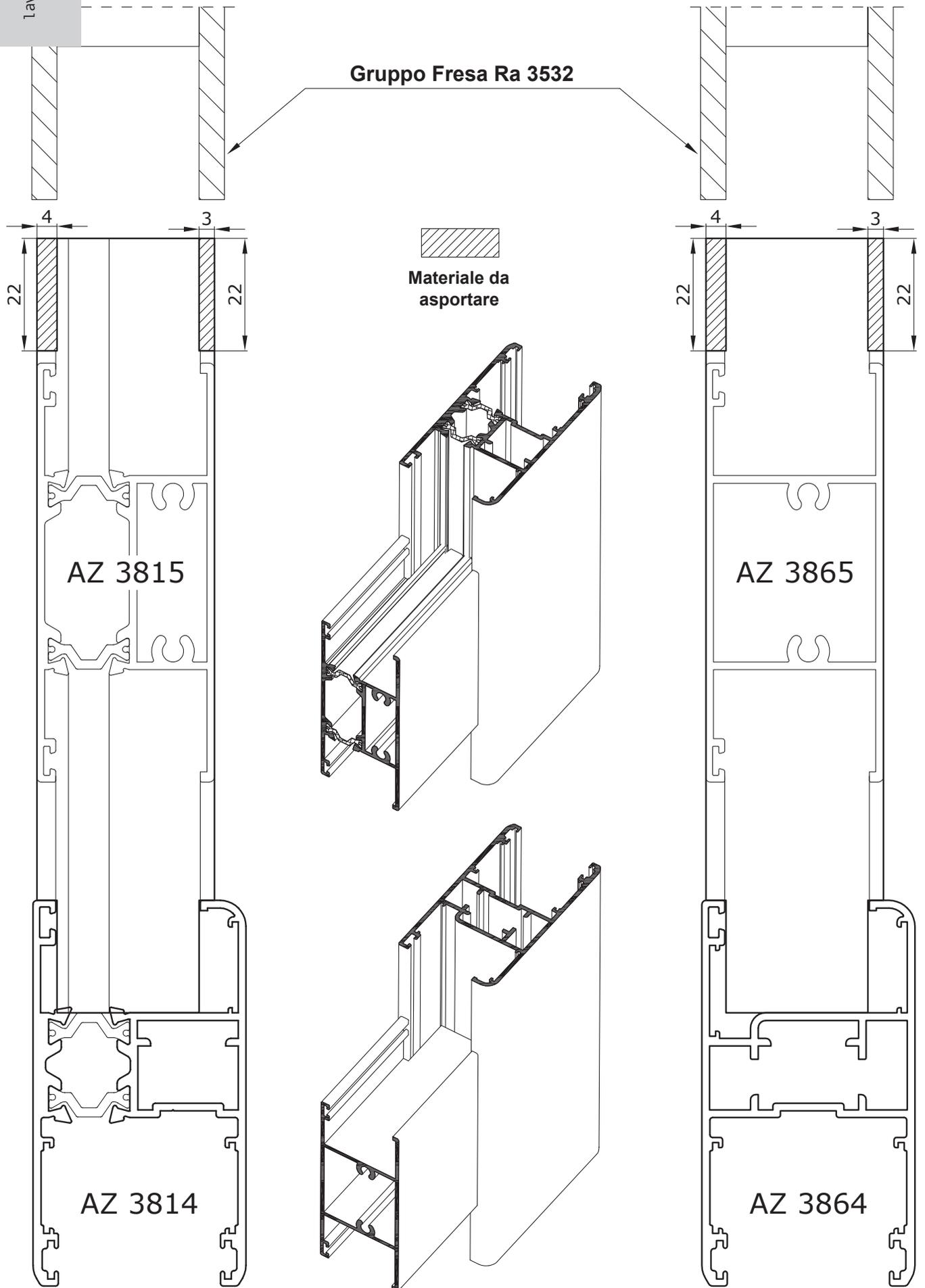


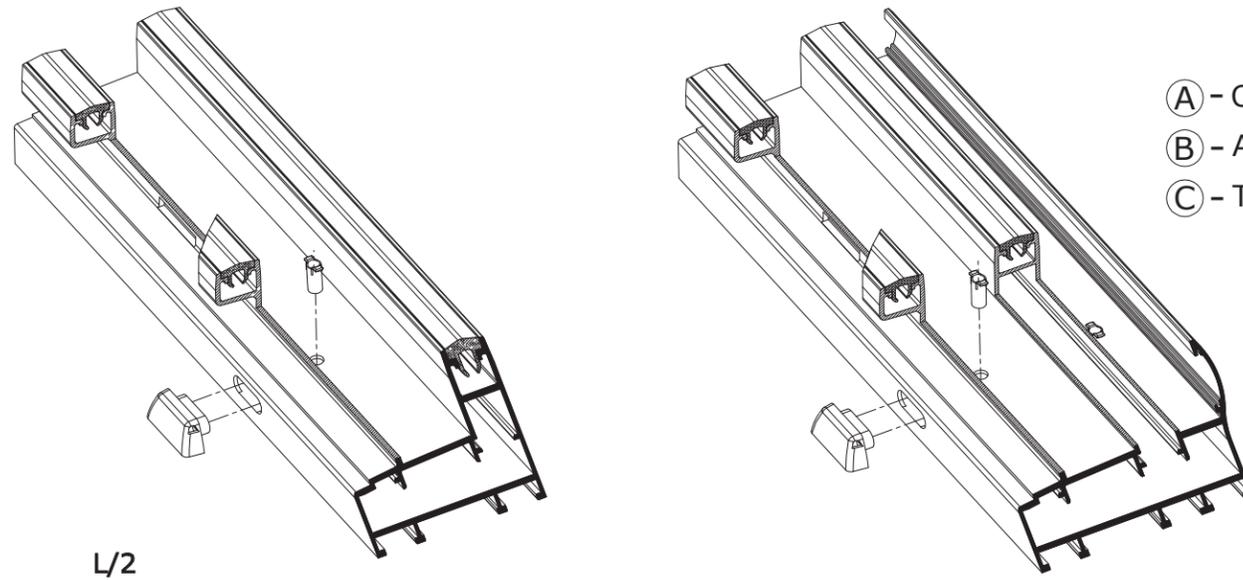
Gruppo Fresa  
Ra 3533

Gruppo Fresa  
Ra 3534

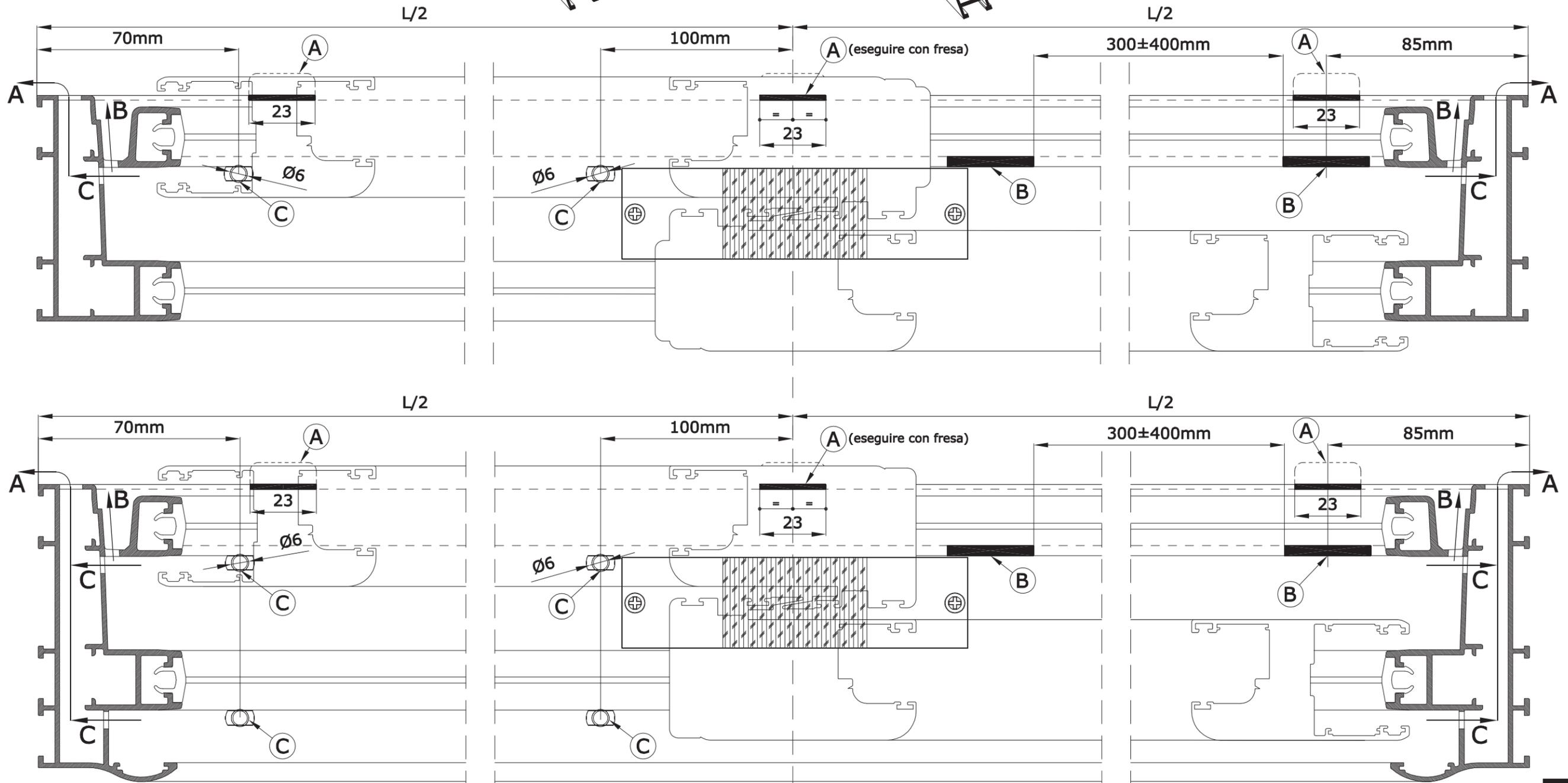
Materiale da  
asportare

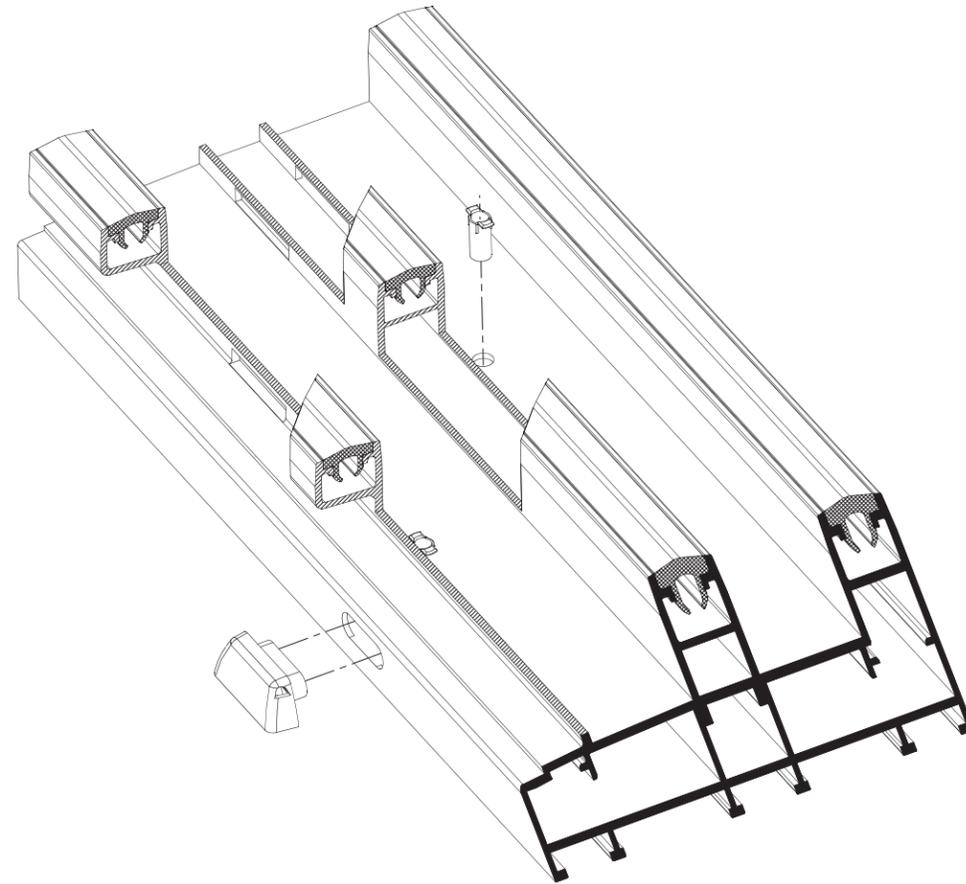




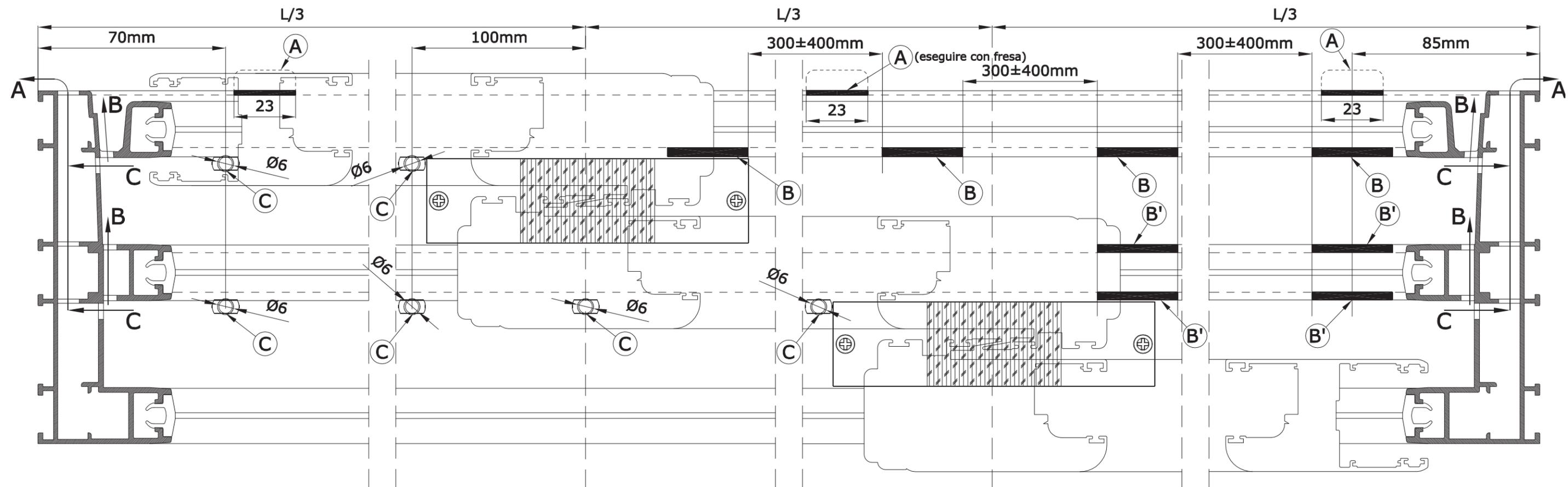


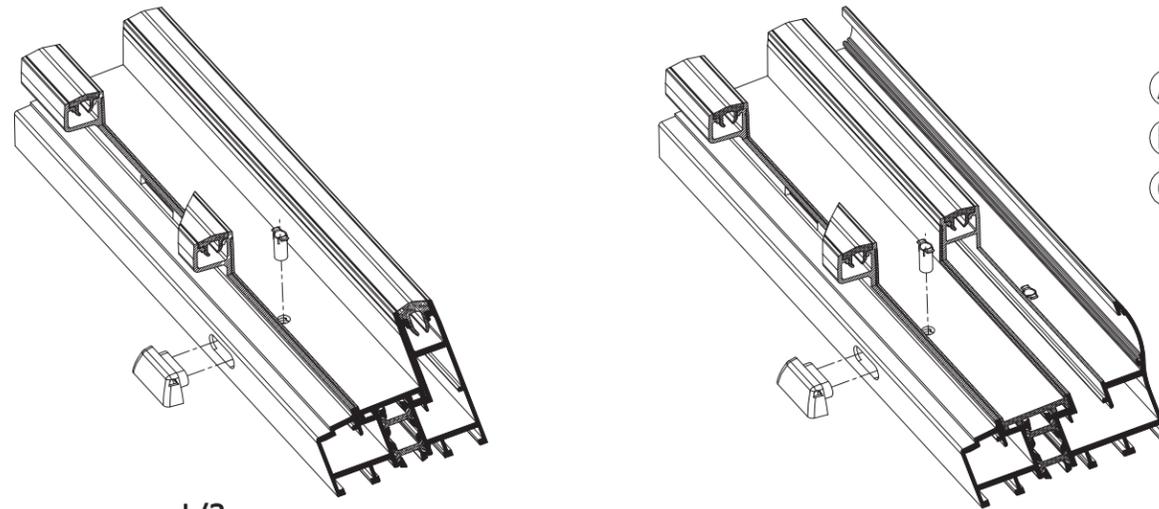
- (A) - Cappetta in nylon per la copertura dell'asola di drenaggio 23 x 8 mm
- (B) - Asola 30 x 5 scarico acqua realizzabile con punzonatrice
- (C) - Tubicino in nylon per lo scarico condensa foro da 6 mm





- Ⓐ - Cappetta in nylon per la copertura dell'asola di drenaggio 23 x 8 mm
- Ⓑ - Asola 30 x 5 scarico acqua realizzabile con punzonatrice
- Ⓒ - Tubicino in nylon per lo scarico condensa foro da 6 mm
- Ⓑ' - Asola 30 x 5 scarico acqua da realizzare con fresa a candela





- Ⓐ - Cappetta in nylon per la copertura dell'asola di drenaggio 23 x 8 mm
- Ⓑ - Asola 30 x 5 scarico acqua realizzabile con punzonatrice
- Ⓒ - Tubicino in nylon per lo scarico condensa foro da 6 mm

